

CInspectionLibrary - 1

```
Public Function findCrystal(
    ByVal imgPointer As Long,
    ByVal pixResolution As Double,
    ByRef resultArray() As Variant,
    Optional ByVal displayResults As Boolean = True,
    Optional ByVal minSize As Integer = -1,
    Optional ByVal maxSize As Integer = -1,
    Optional ByVal ROIcoordFlag As Double = 0
) As Boolean
```

```
*****
```

```
* findCrystal
* created 3/26/01
* by Mandel Mickley
*
* This function returns the x,y position(s) of crystal(s) found within an image.
* The position is returned as a dimensional offset from the center of the image.
* Units for each position are in mm.
*****
```

In the 4/9/01 release

```
Const PCT_MEAN = 1.1
Const DILATE = 5
Const ERODE = 10
Const DARK_INT = 0
```

'intensity setting given to all pixels that are under the thresh

```
old Const LIGHT_INT = 255
```

'intensity setting given to all pixels that are above the thresh

```
old Const MAX_BLOBS = 255
Const DT_X = 20
Const DT_Y = 20
Const DT_SENS = 38
Const DT_RANGE = 17
Const DT_LEVEL = 51
Const DT_SMOOTHS = 1
```

'maximum number of blobs to hold data for
'# of x pixels per section of image to threshold
'# of y pixels per section of image to threshold
'percent of pixels in the region separated by a minimum RANGE
'# of gray levels separating high and low intensities
'percent bias high or low of threshold
'# of passes for smoothing of the sub region thresholds

```
Dim img As Long
Dim img1 As Long
Dim img2 As Long
Dim imgTemp1 As Long
Dim imgTemp2 As Long
Dim Error As CInsLib_ErrorCodes
Dim threshold As Double
Dim i1 As Boolean
Dim numBlobs As Integer
Dim blbParms As Long
Dim blbResults As Long
Dim grEnv As Long
Dim imx As Integer
Dim imy As Integer
Dim blbx1 As Double
Dim blbx2 As Double
Dim blby1 As Double
Dim blby2 As Double
Dim bbperim As Double
Dim bbdrop As Double
Dim idrop As Integer
Dim xdrop As Double
Dim ydrop As Double
Dim dx1 As Double
Dim dy1 As Double
Dim dx As Double
Dim dy As Double
Dim i As Integer
Dim b As Integer
Dim value(8) As Variant
Dim edgeBlobs As Integer
Dim maxblob As Integer
```

'number of blobs found
'pointer to structure for blob parameters
'pointer to structure for blob results
'pointer to structure for graphics environment
'size of image in the x direction
'size of image in the y direction
'left pixel pos of blob
'right pixel pos of blob
'top pixel pos of blob
'bottom pixel pos of blob
'bounding box perimeter
'bounding box perimeter of the drop
'index of blob representing the drop
'x position of drop
'y position of drop

```
'threshold image
If imgPointer <> 0 Then
```

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```

        'create duplicate image to work with
        img1 = im_duplicate(imgPointer)
        img2 = im_dup(imgPointer)
        i1 = True
    Else
        findCrystal = False
        Error = RV_BAD_IMG_PTR
        Err.Raise Error, , "Invalid image pointer"
        Exit Function
    End If

    imgTemp1 = im_duplicate(img1)

    For i = 1 To ERODE
        If i1 Then
            Error = mvt_erode(img1, img2)
            i1 = False
            img = img2
        Else
            Error = mvt_erode(img2, img1)
            i1 = True
            img = img1
        End If
        If Error <> IM_OK Then
            Err.Raise Error, , "Failed dilation of image"
            GoTo errorLbl1
        End If
    Next i

    For i = 1 To DILATE
        If i1 Then
            Error = mvt_dilate(img1, img2)
            i1 = False
            img = img2
        Else
            Error = mvt_dilate(img2, img1)
            i1 = True
            img = img1
        End If
        If Error <> IM_OK Then
            Err.Raise Error, , "Failed erosion of image"
            GoTo errorLbl1
        End If
    Next i

    Error = mvt_thresh_st(img, DT_X, DT_Y, DT_SENS, DT_RANGE, DT_LEVEL, DT_SMOOTHS)
    If Error <> IM_OK Then
        Err.Raise Error, , "Failed to threshold image"
        GoTo errorLbl1
    End If

    'allocate blob structures
    blbParms = mvt_blob_create_params(Error)
    If Error <> IM_OK Then
        Err.Raise Error, , "Failed allocation of blob parameters"
        GoTo errorLbl1
    End If

    blbResults = mvt_blob_create_results(MAX_BLOBS, False, Error)
    If Error <> IM_OK Then
        Err.Raise Error, , "Failed allocation of blob results"
        GoTo errorLbl2
    End If

    'allocate graphics structures
    grEnv = gr_create_env(img)
    If grEnv = 0 Then
        Error = RV_BAD_IMG_PTR
        Err.Raise Error, , "Could not generate graphics environment"
        GoTo errorLbl3
    End If

```

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End If

'set blob parameters

mvt_blob_set_min_area blbParms, minSize

mvt_blob_set_max_area blbParms, maxSize

'find blobs

Error = mvt_blob_find(img, blbParms, blbResults, ROIcoordFlag)

If Error <> IM_OK Then

Err.Raise Error, , "Failed blob analysis"

GoTo errorLbl3

End If

'get the total number of blobs found

numBlobs = mvt_blob_get_num_found(blbResults)

ReDim resultArray(numBlobs, 8)

imx = im_get_dx(img) - 5

imy = im_get_dy(img) - 5

For b = 0 To numBlobs

blbx1 = mvt_blob_get_xfirst(blbResults, b)

blbx2 = mvt_blob_get_xmax(blbResults, b)

blbx1 = blbx1 - (blbx2 - blbx1)

blby1 = mvt_blob_get_yfirst(blbResults, b)

blby2 = mvt_blob_get_ymax(blbResults, b)

If blbx1 > 5 Then

If blbx2 < imx Then

If blby1 > 5 Then

If blby2 < imy Then

bbperim = 2 * (blbx2 - blbx1) + 2 * (blby2 - blby1)

value(0) = bbperim

dx1 = blbx1

value(7) = dx1

dy1 = blby1

value(8) = dy1

dx = blbx2 - blbx1

value(5) = dx

dy = blby2 - blby1

value(6) = dy

xdrop = (dx / 2) + dx1

value(3) = xdrop

value(1) = (xdrop - (imx / 2)) * pixResolution

ydrop = (dy / 2) + dy1

value(4) = ydrop

value(2) = (ydrop - (imy / 2)) * pixResolution

sortAdd value, resultArray, False

Else

edgeBlobs = edgeBlobs + 1

End If

Else

edgeBlobs = edgeBlobs + 1

End If

Else

edgeBlobs = edgeBlobs + 1

End If

Else

edgeBlobs = edgeBlobs + 1

End If

Next b

gr_color grEnv, 128

gr_circle img, grEnv, resultArray(0, 3), resultArray(0, 4), 15

gr_vextext img, grEnv, resultArray(0, 3) + 20, resultArray(0, 4), 15, 0, Str(Round(resultArray(0, 3))) + ", " + Str(Round(resultArray(0, 4)))

gr_rectangle img, grEnv, resultArray(0, 7), resultArray(0, 8), resultArray(0, 5), resultArray(0, 6)

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y(0, 6)

```
If displayResults Then
    mvt_copy img, imgPointer
End If
```

```
'clean up
'deallocate blob structures
mvt_blob_delete_params blbParms
mvt_blob_delete_results blbResults
```

```
'deallocate graphics structures
gr_delete_env grEnv
```

```
im_delete img1
im_delete img2
im_delete imgTemp1
```

```
'return results
findCrystal = True
```

```
Exit Function
```

```
errorLbl3:
```

```
'deallocate graphics structures
gr_delete_env grEnv
```

```
errorLbl2:
```

```
'deallocate blob structures
mvt_blob_delete_results blbResults
```

```
errorLbl1:
```

```
'deallocate blob structures
mvt_blob_delete_params blbParms
```

```
errorLbl:
```

```
'delete images used for processing
im_delete img1
im_delete img2
```

```
findCrystal = False
```

```
End Function
```